





Technical information
Explosion drawing and parts list

EB135 (8500200) EB135 EDGE BANDER | BANDING UNIT | Version B (From serial number 1159)

Pos.	Serial No.	Code	Description	Quantity
1		1025101	KNOB M6X17 mm (CP)	1
2		1180003	WASHER D.8.4X16X1.6	5
3		1185003	HEX. NUT M.8	2
4		1322078	LOCK NUT	2
5		1380024	WASHER 8.2X19X0.1	1
6		1575015	HEX. SOCKET SET SCREW M.4X16	1
7		1575026	HEX. SOCKET SET SCREW M.6X8	2
8		1588017	RETAINING RING D.7	1
9		1621015	GUIDE ROD	1
10		1625041	KNOB	1
11		1627002	CENTERING COLLAR	2
12		1628053	PIVOT SCREW	1
13		1628054	PIVOT SCREW	1
14		1628069	REGULATING SHAFT	1
15		1628077	ROLL PIN D.6	1
16		1633042	WASHER	1
17		1673018	HEX. SOCKET FLAT HD. SCREW M.6X20	4
18		1675034	HEX. SOCKET HD. CAP SCREW M.8X20	4
19		1675036	HEX. SOCKET SET SCREW M.8X30	1
20		1675037	HEX. SOCKET HD. CAP SCREW M.6X12	4
21		1675045	HEX. SOCKET HD. CAP SCREW M.6X15	4
22		1675085	HEX. SOCKET SET SCREW M.4X5	1
23		1683004	DISC SPRING D.6.2X12.5	2
24		1685017	SELF-LOCKING HEX. NUT M.6	5
25		1688015	RETAINING RING D.12	1
26		1688030	SPRING PIN D.2X10	1
27		1688101	RING SHAFT D.14	1
28		1688103	RING SHAFT D.10	1
29		1903077	NAIL GUIDE	1
30		1910002	BALL BEARING 608-ZZ	1
31		1970001	PAN HD. TAPPING SCREW 8X1/2 PH.B.	2
32		1981001	TOOTHED WASHER D.4.3	2
33		2023020	SPRING WASHER E=0.7	1
34		2023036	WASHER D.8.25X15.75X2	2
35		2070004	PAN HD. TAPPING SCREW 6X1/4 PH.BZ	4
36		2080002	WASHER D.6.4X12.2X0.8	2
37		2085002	HEX. NUT M.6	4
38		2280004	WASHER D.5.2X11.1X0.7	4
39		2375001	HEX. SOCKET HD. CAP SCREW M.8X15	1
40		2385005	HEX. NUT M.4	4
41		2575120	HEX. SOCKET SET SCREW M.5X6	4
42		2924001	WASHER	1



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43		3011002	NEADLE BEARING HK 1412	2
44		3380038	WASHER D.12.1X20X0.5	1
45		1675039	HEX. SOCKET HD. CAP SCREW M.5X15	1
46		3589032	RIVET D.3.9X14	1
47		3812002	SELF LUBRICATED BEARING A-12X17X12	2
48		3833085	WASHER D.8X25X3	1
49		3883002	WASHER AET D.4.3	4
50		3885004	SELF-LOCKING HEX. NUT M.8	1
51		4085006	SELF-LOCKING HEX. NUT M.4	2
52		4375066	HEX. SOCKET HD. CAP SCREW M.6X35	3
53		4380012	WASHER D.6.4X12X1.6	4
54		4385013	NUT M.5	3
55		4424028	UPPER COVER	1
56		4426039	MAGNET SPRING	1
57		4475024	HEX. SOCKET FLAT HD. SCREW M.5X10	1
58		4480028	WASHER D.12.1X20X1	1
59		4875046	HEX. SOCKET HD CAP SCREW M.8X25	2
60		5004287	MOTORIZED ROLLER	1
61		5006606	DISPENSER BODY	1
62		5006611	HEATING BASE 230V 450W	1
63		5006633	DISPENSER	1
64		5046606	UPPER COVER WITH BUSHINGS (V2)	1
65		5012070	BUSHING 12X14X8	1
66		5019623	LABEL	1
67		5019629	WARNING LABEL	1
68		8522679	GLUING ROLLER (TF)	1
69		5022640	GLUE ADJUSTMENT SHAFT	1
70		5022641	FORK	1
71		5022642	WASHER	1
72		5022643	SHAFT	1
73		5022644	BUSHING	3
74		5022645	WASHER	3
75		5022651	ADJUSTING SHAFT	1
76		5022691	TIGHTENER ROLLER	1
77		5023862	STOPPER	1
78		5023877	STOPPER	1
79		5023879	LIMITER	1
80		5023969	SUPPORT	1
81		5026220	SPRING	3
82		5026222	SPRING	1
83		5026223	SPRING	1
84		5046625	THERMOSTAT CONNECTION (V2)	1



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Pos.	Serial No.	Code	Description	Quantity
85		5046529	GLUE POT ASS'Y	1
86		5068517	HEATING ELEMENT 230V 180W D.8X100	2
87		5068572	THERMOSTAT (V2)	1
88		8546661	MOTOR	1
90		5083027	WASHER D.10	1
91		5087153	DRIVING PINION	1
92		5087155	GEAR	1
93		5087156	CHAIN 6X2.8 PITCH 72	1
94		5088166	PIN D.3X8	1
95		5099640	BRACKET	2
96		5578031	SCREW M.5X10 TORX	3
97		6002782	SCREW COVER	1
98		6045661	FINE ADJUSTMENT BUTTON	2
99		6311011	NEADLE BEARING HK1512	2
100		6371025	HEX HD. SCREW M.4X12	2
101		6380029	WASHER D.16.2X24X0.5	1
102		6478002	SCREW M.4X12 PH.	4
103		6622172	SPACER	1
104		6625024	KNOB	1
105		6626089	SPRING	1
106		6680039	WASHER D.14.2X23X0.5	1
107		7070061	SCREW CE 4.2X13	3
108		7178003	SCREW M.5X12 PH.	1
109		7278014	SCREW M.4X8	2
110		7280036	WASHER D.8.2XD.19.9X1	1
111		8423195	WASHER D.6.3XD.15X1.5	4
112		8504265	GLUING ROLLER	1
113		8504308	PRESSING ROLLER	1
114		8506198	MOTOR HOLDER	1
115		8506211	LOWER GUIDE	1
116		8506212	UPPER GUIDE	1
117		8506685	TAPE GUIDE SUPPORT	1
118		8511013	BUSHING	1
119		8519714	LABEL	1
120		8521208	RING	1
121		8521209	RING	1
122		8521210	PIN	1
123		8521223	TAPE GUIDE	1
124		8521623	SHAFT	1
125		8521624	BUSHING	1
126		8521625	PINION SHAFT	1
127		8521626	PINION STOPPER	1



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Pos.	Serial No.	Code	Description	Quantity
128		8522189	SLEEVE	1
129		8522199	RING	1
130		8522238	RING	1
131		8522358	ROLLER	1
132		8522531	SPINDLE	1
133		8522564	ROLLER STOPPER	1
134		8523086	FEEDER REINFORCEMENT	1
135		8523091	BLADES PROTECTOR	1
136		8523201	ROLLER LEVER	1
137		8523290	ROLLER PROTECTION	1
138		8523980	SCRAPER	2
139		8523981	ROLLER SUPPORT	1
140		8523982	GUIDE BASE	1
141		8523983	LOWER GUIDE	1
142		8523984	GUIDE SUPPORT	1
143		8523985	STOPPER	1
144		8523989	MAGNET PROTECTION	1
145		8523990	GUIDE	1
146		8523994	PINIONS COVER	1
147		8526095	SPRING	2
148		8526096	SPRING	1
149		8526099	BLADE SPRING	1
150		8526235	PRESSER ROLLER SPRING	1
151		8528111	PIVOT SCREW	1
152		8531112	FIXED BLADE	1
153		8531088	MOVABLE BLADE	1
154		8533108	LEVER	2
155		8545350	MAGNET (DOUBLE)	1
156		8545428	LEVER	1
157		8545464	MAGNET	1
158		8546192	MAGNET HOLDER	1
159		8506705		1
160		8569057	MOTOR ASS'Y	1
161		8569096	THERMOPAR	1
162		8573045	SCREW M.6X15 DIN 7991	1
163		8575108	HEX. SOCKET HD. CAP SCREW M.4X30	4
164		8578024	SCREW M.5X10 TORX	6
165		8578028	SCREW M.5X30 TORX (DIN 965)	4
166		8578029	SCREW M5X20 TORX	7
167		8578030	SCREW M4X8 TORX	13
168		8481013	WASHER	12
169		8587098	COUPLING	1



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Pos.	Serial No.	Code	Description	Quantity
170		8587162	PINION	1
171		8588125	PIN D.1.75	2
172		8588180	RETAINING RING D.28 DIN 471	1
173		8599190	ROLLER	1
174		9280063	WASHER D.5.1X13X1.5	1
175		9580005	WASHER D.10.2X20X0.26	2
176		9680009	WASHER D.4.1X11X0.5	2
177	1211	1628049	KNURLED ROLLER	1