





Technical information  
Explosion drawing and parts list

EB25 (6300099) EB25 EDGEBANDER 220V (USA) | BANDING UNIT | Version E

Pos.	Serial No.	Code	Description	Quantity
1		6625024	KNOB	1
2		1185003	HEX. NUT M.8	1
3		1628069	REGULATING SHAFT	1
4		1970001	PAN HD. TAPPING SCREW 8X1/2 PH.B.	2
5		1675036	HEX. SOCKET SET SCREW M.8X30	1
6		8506212	UPPER GUIDE	1
7		4424028	UPPER COVER	1
8		8550133	BLADES PROTECTOR	1
9		2070004	PAN HD. TAPPING SCREW 6X1/4 PH.BZ	8
10		2023020	SPRING WASHER E=0.7	1
11		3885004	SELF-LOCKING HEX. NUT M.8	1
12		2023036	WASHER D.8.25X15.75X2	2
13		2375001	HEX. SOCKET HD. CAP SCREW M.8X15	1
14		4406081	GUIDE HOLDER	1
15		4875046	HEX. SOCKET HD CAP SCREW M.8X25	2
16		1180003	WASHER D.8.4X16X1.6	2
17		1627002	CENTERING COLLAR	2
19		1683004	DISC SPRING D.6.2X12.5	2
20		2080002	WASHER D.6.4X12.2X0.8	2
21		8506211	LOWER GUIDE	1
22		1688030	SPRING PIN D.2X10	1
23		6306010	MIDDLE BASE PLATE	1
24		6303030	RING	2
25		6375058	HEX. SOCKET SET SCREW M.5X10	4
26		6311011	NEADLE BEARING HK1512	8
27		1626042	SPRING	1
28		1628055	ROLL PIN D.6	1
29		4445079	MAGNET 230V 50/60HZ	1
30		8481013	WASHER	4
31		1675035	HEX. SOCKET HD. CAP SCREW M.6X10	4
31	6688	1675045	HEX. SOCKET HD. CAP SCREW M.6X15	4
32		8588125	PIN D.1.75	2
33		1633053	MAGNET LEVER	2
34		9580005	WASHER D.10.2X20X0.26	2
35		6326052	SPRING	1
36		1631001	FIXED BLADE	1
37		1322078	LOCK NUT	2
38		1673016	HEX. SOCKET FLAT HD. SCREW M.6X12	2
39		1628077	ROLL PIN D.6	1
40		1631002	MOVABLE BLADE	1
41		1628054	PIVOT SCREW	1
42		1675032	HEX. SOCKET HD. CAP SCREW M.4X20	4



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43		3883002	WASHER AET D.4.3	4
45		4445070	MAGNET 230V 50/60HZ	1
46		1687047	CHAIN COUPLER 1/2	1
47		6346059	ARM SUPPORT ASS'Y	1
48		1628053	PIVOT SCREW	1
49		1688015	RETAINING RING D.12	1
50		4480028	WASHER D.12.1X20X1	1
51		6387067	SPROCKET	1
52		6387068	GEAR	1
53		1633008	FAN GUIDE HOLDER	1
54		1606057	HEATER HOLDER	1
55		1673019	HEX. SOCKET FLAT HD. SCREW M.4X16	2
56		8546793	HEATING UNIT ASS'Y EB25/EB35	1
57		1628075	GUIDE ROD	1
59		1606213	PIPE	1
61		4428047	NUT 1/4"	1
62		8533111	DISTRIBUTOR	1
63		1668048	THERMOMETER (0-500 C)	1
64		4370046	PAN HD. TAPPING SCREW 4X3/8 PH.B.	4
65		8533118	FAN OUTLET	1
66		8533119	DEFLECTOR	1
67		1633042	WASHER	2
68		1612005	SELF LUBRICATED BEARING B-12X17X25/22X3	1
69		1628050	ROLLER SHAFT	4
70		1604022	RUBBER INFEED ROLLER	1
71		1675030	HEX. SOCKET HD. CAP SCREW M.8X80	3
72		1612004	SELF LUBRICATED BEARING A-12X17X25	1
73		1628051	COVER	3
74		8521223	TAPE GUIDE	1
75		1621011	LOWER RING	1
76		1672008	SCREW M.4X10 PH.	1
77		1621008	UPPER RING	1
78		1025101	KNOB M6X17 mm (CP)	1
79		1621015	GUIDE ROD	1
80		1628049	KNURLED ROLLER	2
81		1625041	KNOB	1
82		1604023	RUBBER FENCE ROLLER	2
84		6380029	WASHER D.16.2X24X0.5	4
86		5285011	NUT M.5	4
87		8545247	STRIP GUIDE SET	1
88		6478002	SCREW M.4X12 PH.	1
90		8526096	SPRING	1



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91		7278014	SCREW M.4X8	4
92		8526095	SPRING	2
93		9570012	PAN HD. TAPPING SCREW 8X3/8 PH.B.	4
94		1680026	WASHER D.4.3X9X0.8	4
95		8546223	AIR OUTLET PROTECTOR	1
96		8533112	WASHER	4
97		7575008	HEX. SOCKET HD. CAP SCREW M.6X25	1
98		1580017	WASHER D.6.2X21X2	1
99		8533115	OUTLET EXTENSION	1
100		8523203	INSULANT	1
101		7575007	HEX. SOCKET HD. CAP SCREW M.6X20	2
102		8481013	WASHER	2
103		8526102	SPRING	2
104		1675034	HEX. SOCKET HD. CAP SCREW M.8X20	1
105		3833085	WASHER D.8X25X3	1
105	6579	7280036	WASHER D.8.2XD.19.9X1	1
106		8523290	ROLLER PROTECTION	1
107		8523321	SCRAPPER	1
108		8523353	GUIDE	1
109	6579	3833085	WASHER D.8X25X3	1