





Technical information
Explosion drawing and parts list

PEB250 (5000800) PEB250 EDGEBANDER | Version E (From serial number 13103)

Pos.	Serial No.	Code	Description	Quantity
1		1185004	HEX. NUT M.8 10K	1
2		1383003	WASHER AET D.6.4	2
3		1588017	RETAINING RING D.7	2
4		1673018	HEX. SOCKET FLAT HD. SCREW M.6X20	1
5		1680026	WASHER D.4.3X9X0.8	6
6		1685017	SELF-LOCKING HEX. NUT M.6	1
7		1688103	RING SHAFT D.10	1
8		1910002	BALL BEARING 608-ZZ	1
9		1981001	TOOTHED WASHER D.4.3	2
10		2085002	HEX. NUT M.6	2
12		2385005	HEX. NUT M.4	5
13		3812002	SELF LUBRICATED BEARING A-12X17X12	1
14		5046447	FUSE HOLDER	1
15		3380038	WASHER D.12.1X20X0.5	2
17		3589032	RIVET D.3.9X14	2
18		3774011	CUP SQUARE NECK BOLT M.6X15	1
19		3883002	WASHER AET D.4.3	4
20		3812002	SELF LUBRICATED BEARING A-12X17X12	1
21		2571042	SCREW M.5X12	1
22		4375066	HEX. SOCKET HD. CAP SCREW M.6X35	3
23		4380014	WASHER D.6.3X11.8X0.8	1
24		4383008	WASHER AET D.8.4	2
25		4475024	HEX. SOCKET FLAT HD. SCREW M.5X10	2
27		4919259	LABEL	1
28		5002771	HANDLE	1
29		5002772	SELECTOR JOINT	1
30		5002775	BASE	1
31		5004287	MOTORIZED ROLLER	1
32		5004302	ROLLER (V2)	1
33		5006603	BASE	1
34		5006606	DISPENSER BODY	1
35		5006607	GLUE POT COVER	1
36		5046606	UPPER COVER WITH BUSHINGS (V2)	1
37		5006611	HEATING BASE 230V 450W	1
38		5006614	SLIDING BASE SUPPORT	1
39		5006615	SLIDING BASE	1
40		5006617	HINGE	1
41		5006633	DISPENSER	1
42		5012070	BUSHING 12X14X8	1
43		5019621	MAIN BOARD LABEL PEB250	1
44		5019622	LABEL	1
45		5019623	LABEL	1



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46		5019624	MODEL LABEL PEB250	1
47		5019627	WARNING LABEL	1
48		5019629	WARNING LABEL	2
49		5019630	WARNING LABEL	1
50		8522679	GLUING ROLLER (TF)	1
52		5022640	GLUE ADJUSTMENT SHAFT	1
53		5022641	FORK	1
54		5022642	WASHER	1
55		5022643	SHAFT	1
56		5022644	BUSHING	3
57		5022645	WASHER	3
58		5022693	ROLLER SHAFT (V2)	1
58	14622	5022704	FREE ROLLER SHAFT (V3)	1
59		5022647	PRESSER ROLLER	1
60		5022648	ROLLER SHAFT	1
61		5022650	SHAFT	1
62		5022651	ADJUSTING SHAFT	1
63		5022652	HANDLE SHAFT	1
64		5022653	ROD	1
65		5022665	SHAFT	1
66		5022666	HANDLE EXTENSION	1
67		5023862	STOPPER	1
68		5023970	UPPER COVER (V2)	1
69		5023872	PROTECTION	1
70		5023873	SUPPORT	1
71		5023874	GAUGE DISC	1
72		5023875	PRESSER ROLLER SUPPORT	1
73		5023876	TAPE GUIDE	1
74		5023877	STOPPER	1
75		5023879	LIMITER	1
76		5023880	EXIT TAPE GUIDE	1
77		5023881	LOWER PROTECTOR	1
78		5023882	RIGHT INFEED GUIDE	1
79		5023883	LEFT INFEED GUIDE	1
80		5023884	SLIDE	1
81		5023886	LOWER COVER	1
82		5023909	SPACER	1
83		5025149	KNOB M.6	2
84		5025150	GLUE POT COVER KNOB	1
85		5026220	SPRING	3
86		5026221	SPRING D.6	1
87		5026222	SPRING	2



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88		5026223	SPRING	1
89		5046410	ELECTRONIC CIRCUIT 230V	1
90		5046421	FRONTAL PART ASS'Y	1
91		5046623	CORD 3X1 230V 1PH (V2)	1
92		5046424	CIRCUIT	1
93		5046625	THERMOSTAT CONNECTION (V2)	1
94		5046529	GLUE POT ASS'Y	1
95		5068325	FUSE 4A 220-240V	1
96		5068517	HEATING ELEMENT 230V 180W D.8X100	2
97		5068572	THERMOSTAT (V2)	1
98		5046443	MOTOR 230V 20W	1
99		5069087	CAPACITOR 1.8 uF 230V	1
100		5069089	THERMAL SWITCH	1
101		5073050	SCREW M.10X30	1
102		5078032	SCREW M.4X12 TORX	5
104		5083027	WASHER D.10	1
105		5087153	DRIVING PINION	2
106		5087155	GEAR	1
107		5087156	CHAIN 6X2.8 PITCH 72	1
108		5087157	GEAR (V1)	1
108	14622	5087164	GEAR (V2)	1
109		5088166	PIN D.3X8	1
110		5088167	PIN D.6X40	1
111		5099640	BRACKET	2
112		4345825	TABLE LEVER ASS'Y	1
113		5099663	TORX KEY TX-25	1
114		5099664	ALLEN KEY 6 mm	1
115		5578031	SCREW M.5X10 TORX	1
116		5819234	LABEL	1
117		5875101	SCREW M.6X45	2
118		6002782	SCREW COVER	2
119		6045661	FINE ADJUSTMENT BUTTON	2
120		6371025	HEX HD. SCREW M.4X12	2
121		6626089	SPRING	2
122		6675076	HEX. SOCKET SET SCREW M.5X25	1
124		7085008	HEX. NUT M.5	2
125		6689043	BALL D.6.35	1
126		7004004	RUBBER STOP	5
127		7070061	SCREW CE 4.2X13	3
128		7280036	WASHER D.8.2XD.19.9X1	1
129		8423195	WASHER D.6.3XD.15X1.5	6
130		8481013	WASHER	2



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132		8519197	VOLTAGE LABEL	1
133		8522492	TAPE GUIDE BUSHING	1
134		8578024	SCREW M.5X10 TORX	6
135		8578028	SCREW M.5X30 TORX (DIN 965)	4
136		8578029	SCREW M5X20 TORX	14
137		8578030	SCREW M4X8 TORX	21
138		8580072	BAKELITE WASHER 8X4X1	4
139		8585053	SPACER M4X5	8
140		8585063	NUT M15X100	1
141		8802480	HANDLE COVER	1
142		8802692	HANDLE	1
143		9075003	HEX. SOCKET HD. CAP SCREW M.8X35	1
144		9280063	WASHER D.5.1X13X1.5	2
146		5078032	SCREW M.4X12 TORX	6
147		4385013	NUT M.5	1
148		5022691	TIGHTENER ROLLER	1
149		6622172	SPACER	1
150		5023969	SUPPORT	1
151		2280004	WASHER D.5.2X11.1X0.7	2
152		5578031	SCREW M.5X10 TORX	3
153		1380024	WASHER 8.2X19X0.1	1
154		5004288	ROLLER ASS'Y	1
155		5022670	SHAFT	1
156	14622	1688015	RETAINING RING D.12	1